

Work Order ID 105513

August-08-13 8:02:18 AM

slip LATEST Aug 20
105513

Page 1

Item ID: D412-630-112

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date:
QC: *[Signature]* Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-630-112 CHG001								

DAS
27
9-89

13-8-16

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

13-8-16

13/8/16

13-08-0980

1x SPB8-16

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Item ID: D412-630-112

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-630-112 Location: _____								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

B/8/1654

mcs 13-08-16

mf
13-08-16

Picklist Print

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Work Order ID: 105513

Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.08.07 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2012-107 Clevis		Manufactured	No				Each	16.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		16							
				101246		16							
D2022-101 SPACER		Manufactured	No				Each	221.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST004		221							
				100480		28							
				103016		60							
				105085		40							
				92861		33							
				98450		60							
D2550-2 Step Assembly		Manufactured	No				Each	0.0000					
D2695-2 Leg		Manufactured	No				Each	2.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				Mezz		2							
				15057		2							
D2696-2 Leg		Manufactured	No				Each	2.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				Mezz		2							
				15059		2							

SD 12-18B

101246
SD 13-08-09

100480

105496

B/105596

B/105598

SP13-8-15

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Work Order ID: 105513

Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13


Start Qty: 1.00

Required Qty: 1.00

D2697-2
Leg

Manufactured No

Each 2.0000

 ① B105588 SP

Location

Loc Qty

Loc Code

Mezz

2

15061

2

Each 2.0000

 ④ B105510 ✓

Manufactured No

D2698
Leg Clevis

Location

Loc Qty

Loc Code

Mezz

2

12893

2

Each 2.0000

 ⑥ B105509 SP

Manufactured No

D2699
Arm Lower Clevis

Location

Loc Qty

Loc Code


Mezz

2

11339

2

Each 2.0000

 ④ B105515 SP

Manufactured No

D2700
Upper Arm Clevis

Location

Loc Qty

Loc Code


Mezz

2

11340

2

Each 2.0000

 ② B105592 SP

Manufactured No

D2701
Upper Arm Clevis

Location

Loc Qty

Loc Code


Mezz

2

11341

2

Each 0.0000

 ③ B105498 SP

Manufactured No

D2702-2
Leg Clevis

Location

Loc Qty

Loc Code

Mezz

2


11343

1

12898

1

Each 2.0000

 ② M.N. 13-08-16

Manufactured No

D2703
Leg Clevis

B105591

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Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

D2704
Cross Brace
Shm

Manufactured No

Each 1.0000
105514-28

Location

Loc Qty

Loc Code

ST253

1

61411

1

Purchased No

Each 74.0000

Location

Loc Qty

Loc Code

ST351

24

120910

24

ST512

50

123759

50

Purchased No

Each 108.0000

Location

Loc Qty

Loc Code

ST355

100

M126105

100

ST356

8

122800

4

123525

4

Purchased No

Each 411.0000

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

143

M126073

43

M126105

100

ST514

198

M126333

198

ST517

50

124221

50

AN3-13A
Bolt
Shm

Purchased No

Each 74.0000

Location

Loc Qty

Loc Code

ST351

24

120910

24

ST512

50

123759

50

Purchased No

Each 108.0000

Location

Loc Qty

Loc Code

ST355

100

M126105

100

ST356

8

122800

4

123525

4

Purchased No

Each 411.0000

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

143

M126073

43

M126105

100

ST514

198

M126333

198

ST517

50

124221

50

AN4-11A
Bolt
Shm

Purchased No

Each 411.0000

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

143

M126073

43

M126105

100

ST514

198

M126333

198

ST517

50

124221

50

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Work Order ID: 105513

Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

AN4-13A

Bolt

Purchased

No

Each

2,395.0000

6

Location

Loc Qty

Loc Code

FG	20	
122808	20	
Return2012	8	
122416	8	
ST511	1000	
m126193	1000	
ST513	11	
111925	2	
121652	4	
125388	5	
ST514	1356	
122993	13	
123900	10	
m125709	1333	

Each

645.0000

1

AN4-14A

BOLT

Purchased

No

Location

Loc Qty

Loc Code

FG	5	
122141	5	
ST007	20	
121349	20	
ST351	3	
124215	3	
ST357	7	
115374	1	
123352	6	
ST514	400	
M126105	400	
ST517	210	
124221	210	

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Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

AN5-13A
BOLT

Purchased No

Each 112.0000

Location

Loc Qty

Loc Code

GA
116003
ST362
124805
124969

12
12
100
40
60

Each 0.0000

Each 0.0000

Each 2.0000

Location

Loc Qty

Loc Code

ST504
1069059

2
2

AN960JD10
WASHER
AN960JD416
Washer
AN960JD516
Washer

NAS1149D0363J Purchased
NAS1149D0463J Purchased
NAS1149D0563J Purchased

No
No
No

121181 70
124805
12413925 20
126221 20
125807 20 13-08-09

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Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

7,418.0000

Nut

18 25 13-08-09

Shd

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

891

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

622

ST506

506

123900

912

124291

594

ST510a

5000

M126275

1000

M126333

4000

126036

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Parent Item: D412-630-112

Parent Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4
Locknut

Purchased No

Each 6,324.0000

15 2B

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

10

ml25708

10

st507

90

116507

10

125535

47

ml26073

33

ST509

4000

ml26275

4000

ST510a

1952

ml26333

1952

ST518

222

124231

222

126333

MS21042L5
Nut

Purchased No

Each 1,425.0000

2 20 13-08-09

Location

Loc Qty

Loc Code

ST314

444

125654

444

ST506

1

123900

1

st507

980

125535

980

125654

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Item ID: D412-630-112

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step RH Heavy Duty, Fixed

Start Date: 8/08/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start *NR1*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-630-112 CHG001

110

110

Packaging

Packaging

Pick Kit

Memo

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

M-J 13-08-12

